STANDING SEAM II PANEL
PANEL SPECIFICATIONS

1. PRODUCT NAME

AMS Standing Seam II panel for roof applications.

2. MANUFACTURER

ARCHITECTURAL METAL SYSTEMS
1150 State Docks Road
Eufaula, Alabama 36027
Phone: (334) 688-2650

3. PRODUCT DESCRIPTION

These standing seam panels float on a system of sliding clips that prevent damage from thermal expansion and contraction. Standing seam designs also eliminate 80% of the through fasteners found in other systems for greater weathertightness. Standing Seam II panels provide 24" width coverage with 2" high ribs – 3" including the seam.

***Basic Use*:** A roof covering system for new or retrofit construction.

Materials: Standing Seam II panels are 24 and 22 gage 50,000 psi either G90 zinc-coated (galvanized) or AZ50 aluminum-zinc alloy-coated steel. Pre-painted panels have Architectural Metal Systems' Marquis Series Premium (Kynar 500®) Finish.

The Standing Seam II concealed clip is a two part assembly. The tab portions are 2-1/2" wide, die formed of SAE 1050 high carbon spring steel and heat treated to Rockwell 45C to 50C with fluorocarbon coating for corrosion resistance, or 301 stainless steel. The base portion of the clip is 2-1/4" or 3-1/4" (for thermal blocks) in height. It is die formed from 12 gage, zinc-coated (galvanized) steel. Total expansion capability of the clip assembly is 2-1/2". Standing Seam II sidelaps have factory applied mastic, SikaLastomer-511 or equal. Its composition is 85% solids by weight. Service temperature range is -60ºF to + 220ºF.

Endlaps, roof flashing laps, ridges and eave closures are sealed with tape mastic, Sika Sika-Tape TC-95 or equal. The material is non-staining, non-corrosive, non-toxic and non-volatile. Composition is 100% solid ethylene propylene copolymer tape. Service temperature is -60ºF to +212ºF.

Caulk: Eaves, endlaps, ridge and eave closures are sealed with non-skinning butyl caulk, SikaLastomer-511 or equal. Its composition is 85% solids by weight. Service temperature range is -60°F to + 220ºF. All gutter and downspout joints, and roof accessories are sealed with polyurethane caulk, Sika SikaFlex 219LM or equal. It meets or exceeds Federal Specification TT-S-00230C, Type II, Class A.

All fasteners for panel to secondary framing and panel to panel will be one of the following EPDM washer head screws.

A. Premium roof fasteners shall be No. 14 x 1" self-drilling carbon steel screws with a molded zinc alloy or capped stainless steel cupped hex washer head. Premium roof fasteners will be on all warranted roofs and all pre-finished roofs.

B. Standard roof fasteners shall be No. 14 x 1" self-drilling carbon steel screws with an integral hex washer head. Standard roof fasteners shall have a corrosive resistant coating over zinc plating. Standard roof fasteners shall be on unwarranted aluminum-zinc alloy-coated roofs only. Standing Seam II panel clips are attached to the purlins with the following fasteners. Self-drilling screws are carbon steel No. 12 x 1-1/4" hex head, cadmium or zinc plated.

4. TECHNICAL DATA

The Standing Seam II panel has received a Class 90 Wind Uplift rating by Underwriters Laboratories when tested in accordance with test procedure UL 580. This panel has also been tested in accordance with Air Infiltration, ASTM E1680 and Water Penetration, ASTM E1646. This panel has received a Class A fire rating when tested in accordance with test procedure ASTM E108.

5. INSTALLATION

Panels are joined at the sidelap with an interlocking seam standing one inch above the major rib. Panel sidelaps are seamed by a special mechanical seaming machine. Sidelap sealer is factory applied. Roof systems are installed by Architectural Metal Systems Preferred Roofing Contractors. Installation may be incorporated with a light gage structural system.

6. AVAILABILITY

For availability, contact:
Architectural Metal Systems
1150 State Docks Road
Eufaula, Alabama 36027
Phone (334) 688-2650

7. WARRANTY

Thirty-five year paint finish and twenty year weathertightness warranties are available.

8. MAINTENANCE

Only normal routine maintenance is required over the life of the panels.

9. TECHNICAL SERVICES

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continued…on back

10. PRODUCT NOTES

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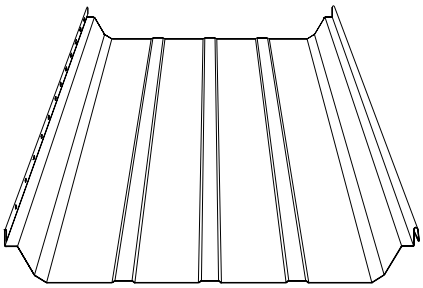
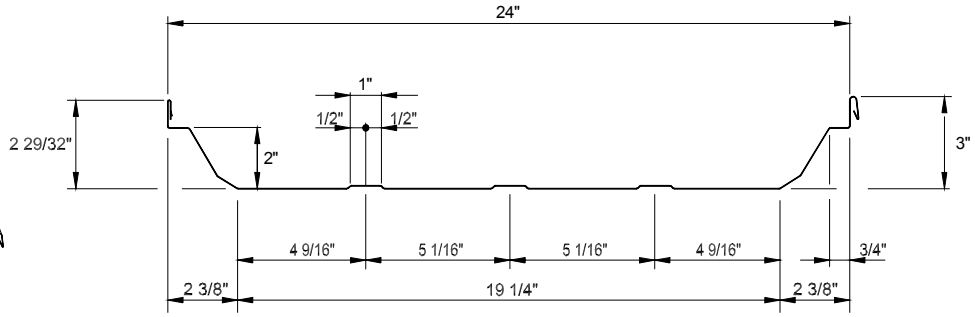
A certain amount of waviness called "oilcanning" may exist in this panel. Minor waviness of the panel is not sufficient cause for rejection, because oilcanning does not affect the structural integrity of the panel. Standing Seam Panels in general are known for their tendency to rumble in high winds if insulation is not used. SSII and SS360 are no different. Under no circumstances should SSII or SS360 be used without blanket insulation between the panel and the purlin/bar joist.

Architectural Metal Systems reserves the right to revise all standard specifications and information. Architectural Metal Systems regularly updates its published "Standard Specifications" on the AMS web site, www.ametalsystems.com, which supercede and replace any previously published standard specifications of Architectural Metal Systems.



PANEL PROFILE



CROSS SECTION

Engineering Properties of AMS' Standing Seam II Panel								
Designated Gage of Steel	Base Metal Thickness (Inches)	Total Thickness (Inches)	Panel Weight (lbs./ft.^{2})	Top In Compression		Bottom In Compression		Fy/1.67 (ksi)
				Ix (In^4/ft.)	Sx (In^3/ft.)	Ix (In^4/ft.)	Sx (In^3/ft.)	
24 Gage	0.0225	0.0230	1.15	0.277	0.116	0.140	0.086	30
22 Gage	0.0300	0.0301	1.50	0.371	0.159	0.198	0.117	30

Designated Gage of Steel	Number of Spans	Maximum Total Uniform Load in PSF					
		L = 2'-6"	3'-0"	3'-4"	4'-0"	4'-6"	5'-0"
24 Gage	1	372	258	209	145	115	93
	2	274	190	154	107	85	69
	3	343	238	193	134	106	86
	4	320	222	180	125	99	80
22 Gage	1	508	353	286	198	157	127
	2	376	261	211	147	116	94
	3	469	326	264	183	145	117
	4	438	304	247	171	135	110

1. Section properties have been calculated in accordance with the *AISI specifications for the Design of Cold-Formed Steel Structural Members, 1996 Edition, including Supplement No. 1 (1999)*
2. Minimum yield strength of steel is 50,000 psi.
3. Steel panels are either aluminum-zinc alloy or G-90 coated. The base metal thickness shown is the minimum design thickness and was used in determining section properties.
4. Positive load is downward load applied to the top of the panel cross section as shown above.
5. The loads shown are limited by the more critical of Span/150 deflection or the allowable bending moment with no stress increase.